

5/28

DART AEROSPACE LTD	Work Order:	23796
Description: Lug	Part Number:	D3338-1
Dwg: D3338 Rev. A	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.07.13	2
2	MV	Cut D2423 extrusion to 0.82" Identify for D3338-1 Batch: <u>B21202</u>	BG	05.07.13	2
3	MV	Machine D3338-1 as per Folio FA506 and Dwg D3338 Check for extrusion defects while loading into the machine Identify as D3338-1	BG	05.07.13	2
4	QC2	Inspect parts as they come off the CNC machine	BG	05.07.13	2
5	QC8	Second check	SD	05.07.13	2
6	MV	Tumble and Deburr	BG	05.07.13	2
7	QC5	Inspect work to Step 6	JM	05.07.14	2
8	FP	Acid etch and Alodine as per QSI 005 4.1	ML	05.07.14	2
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	ML	05.07.14	2
10	QC3	Inspect Powder Coat	CL	05/07/14	2
11	ST	Identify and Stock	CL	05/07/14	2
12	AC	Cost / part: <u>.86</u>	AP	05/07/15	2
13	DC	Close W/O <u>.86</u> Inspect Level 21	KJ	05.07.15	2

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	JM

RELEASED
05.02.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

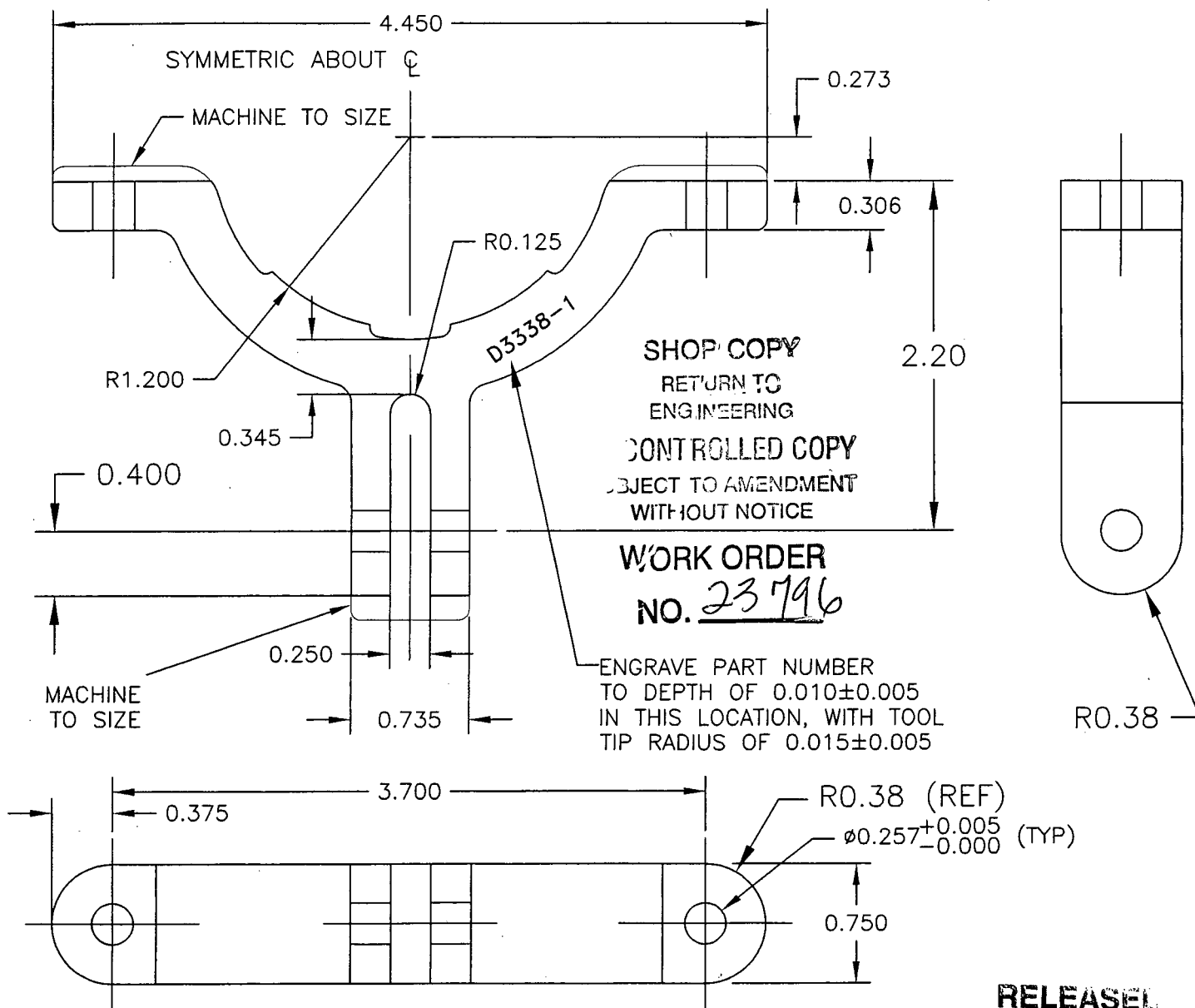
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3338	REV. A SHEET 1 OF 1
DATE 04.11.03		TITLE MOUNTING LUG	SCALE 1:1
A	04.11.03	NEW ISSUE	



D3338-1 NOTES

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASE

04.12.16

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 13, 2005
10:17 am

Work Order No : 0023796
Project Name : D3338-1
Project For : WK528
Work Order Type : Main
Main WO Number :
House Part Number : D3338-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 07-13-05
Est Finish Date : 07-13-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00